

Safety: Safety Glasses

Item	Qty	Materials Required	MRP#
1	2	Spacers	-
2	9	Screws 1/4-20 X 2 1/2" Phil Pan MS SS	1000453



Figure 1 Spacers and Screws

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Step 1: Remove 4 screws (1/4 x 1" PH S/S) under each trim tab. This will separate the trim tab planes from the actuators.



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Step 2: Place the delrin, (black 1 ½ x 22" long) spacers between the trim tab plane and the actuators. Note: These have been pre-drilled to align with the actuator foot.



Step 3: Align the spacer holes with the trim tab plane holes and slide one bolt through the holes. Place the actuator foot over the spacer and align the holes. Start one bolt on each actuator foot. Then start the remaining bolts, tighten evenly until snug. **DO NOT OVERTIGHTEN** these bolts are threading into plastic.

